



Attorney Docket No. 48271-0001-00-US
PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re PATENT APPLICATION of:

Jonas BJUHR et al.

Application No.: 10/708,950

Filed: April 2, 2004

FOR: METHOD FOR FORMING OF TUBULAR
WORK-PIECES USING A SEGMENTED
TOOL

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Confirmation No.: 2949
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Group Art Unit: 3725
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Examiner: Jones, David B.
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**SUBMISSION OF REVOCATION AND NEW POWER OF ATTORNEY
AND CHANGE OF CORRESPONDENCE ADDRESS**

Commissioner for Patents
P. O. Box 1450
Alexandria, Virginia 22313-1450

Sir:

Enclosed is a copy of a Revocation and New Power executed by the Assignee in the above identified patent. A copy of the Assignment filed in the U.S. Patent and Trademark Office concurrently herewith is attached.

Please enter the correspondence address for this patent as:

Customer Number 55694.

If there is any fee due in connection with the filing of this paper, please charge the fee to Deposit Account No. 50-0573.

Respectfully Submitted,

Date: August 16, 2006
DRINKER BIDDLE & REATH LLP
Customer No. 55694
1500 K Street, N.W., Suite 1100
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By:

Elaine P. Spector

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REVOCATION AND NEW POWER OF ATTORNEY BY ASSIGNEE

Commissioner for Patents
P. O. Box 1450
Alexandria, Virginia 22313-1450

Sir:

Under 37 CFR §3.73(b), SAPA PROFILER AB, certifies that it is the assignee of 100% of the right, title and interest in the above-identified patent application (Assignment filed _____; Assignment recorded on _____, Reel/Frame _____).

Assignee hereby revokes all powers of attorney previously granted in the above-identified application and appoints:

Customer Number 55694
DRINKER BIDDLE & REATH LLP
1500 K Street, N.W.
Suite 1100
Washington, DC 20005-1209

with full power of substitution and revocation, to prosecute the applications and to transact all business in the United States Patent and Trademark Office connected with the above-identified patent application and any patents issuing thereon.

All correspondence regarding these applications should be sent to RONALD L. GRUDZIECKI at the address noted above.

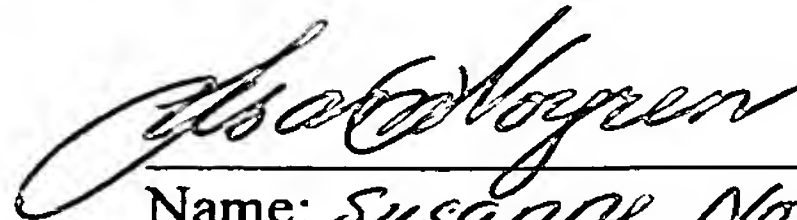
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so

made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the patents, applications or any patents issued on the applications.

Respectfully submitted,

Date: _____

2006-06-02



Name: *Susanne Norgren*

Title: *Patent manager Sapa Technology*

SAPA PROFILER AB

Division System

574 81, Vetlanda, SWEDEN



FULLMAKT

Fullmakt för Susanne Norgren, Sapa AB, Technology att företräda Sapa Heat Transfer AB i bolagets samtliga patent-, mönster och invändningsärenden vid svenska och utländska myndigheter, bl a innefattande rätt att mottaga delgivning, handlingar och andra meddelanden rörande patenträttigheterna, samt att i övrigt vidta rättshandlingar på Sapa Heat Transfers vägnar i patentärenden.

Denna fullmakt gäller till dess att den återkallas, dock längst t o m 2010-01-01.

"The undersigned hereby authorises Susanne Norgren, Sapa AB, Technology to represent Sapa Heat Transfer AB in all matters concerning our patent, design or opposition matters in Sweden or in any other country, including the right to receive serving, documents and other communications, and to undertake legal actions in patent matters on behalf of Sapa Heat Transfer.

This Power of attorney is valid until withdraw, however not later than 2010-01-01.

Förpäng 2006-04-24

Ort och datum

Sapa Heat Transfer AB

Firma



Notary Public
Notary Public

Britt Gustaf 0122-83245

Bo Bengt 0122-43230

ASSIGNMENT

WHEREAS I/We, the below named inventor(s), [hereinafter referred to as Assignor(s)], have made an invention entitled:

METHOD FOR FORMING OF TUBULAR WORK-PIECES USING A SEGMENTED TOOL

for which I/WE executed an application for United States Letters Patent on August 9, 2004; and filed an application of United States Letters Patent on April 2, 2004, (Application No. 10/708,950); and

WHEREAS SAPA PROFILER AB, a corporation of SWEDEN, whose post office address is 574 81, Vetlanda, Sweden (hereinafter referred to as Assignee), is desirous of securing the entire right, title, and interest in and to this invention in all countries throughout the world, and in and to the application of United States Letters Patent on this invention and the Letters Patent to be issued upon this application;

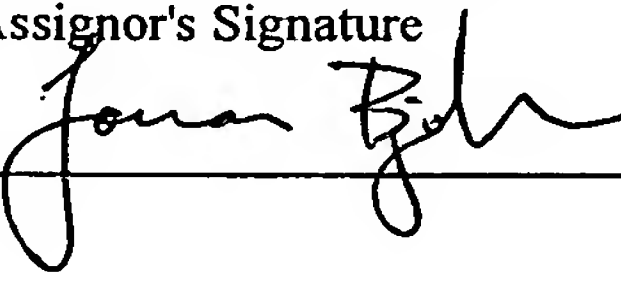
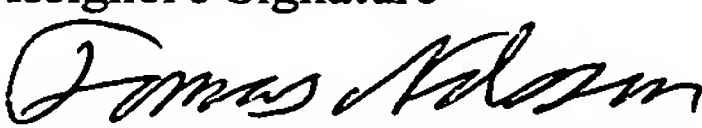
NOW THEREFORE, be it known that, for good and valuable consideration the receipt of which from Assignee is hereby acknowledged, I/WE, as assignor(s), have sold, assigned, transferred, and set over, and do hereby sell, assign, transfer, and set over unto the Assignee, its lawful successors and assigns, MY/OUR entire right, title, and interest in and to this invention and this application, and all divisions, and continuations thereof, and all Letters Patent of the United States which may be granted thereon, and all reissues thereof, and all rights to claim priority on the basis of such applications, and all applications for Letters Patent which may hereafter be filed for this invention in any foreign country and all Letters Patent which may be granted on this invention in any foreign country, and all extensions, renewals, and reissues thereof; and I/WE hereby authorize and request the Commissioner of Patents and Trademarks of the United States and any official of any foreign country whose duty it is to issue patents on applications as described above, to issue all Letters Patent of this invention to Assignee, its successors and assigns, in accordance with the terms of this Assignment;

AND, I/WE HEREBY covenant that I/WE have the full right to convey the interest assigned by this Assignment, and I/WE have not executed and will not execute any agreement in conflict with this Assignment;

AND, I/WE HEREBY further covenant and agree that I/WE will, without further consideration, communicate with Assignee, its successors and assigns, any facts known to ME/US respecting this invention, and testify in any legal proceeding, sign all lawful papers when called upon to do so, execute and deliver any and all papers that may be necessary or desirable to perfect the title to this invention in said Assignee, its successors or assigns, execute all divisional, continuation, and reissue applications, make all rightful oaths and generally do everything possible to aid Assignee, its successors and assigns, to obtain and enforce proper patent protection for this invention in the United States and any foreign country, it being understood that any expense incident to the execution of such papers shall be borne by the Assignee, its successors and assigns.

AND, I/WE HEREBY authorize and request the attorneys I/WE have empowered in the Declaration and Power of Attorney in this application, to insert here in parenthesis (Application No. _____, filed _____) the filing date and application number of said application when known.

IN TESTIMONY WHEREOF, I/WE have hereunto set our hand(s).

Full Name of Sole or First Assignor Jonas BJUHR	Assignor's Signature 	Date 2006-06-07
Address: Axelforsvägen 25, Vetlanda, Sweden		Citizenship Sweden
Full Name of Second Assignor Tomas NILSSON	Assignor's Signature 	Date 2006-06-07
Address: Konvaljstigen 2, Vetlanda, Sweden		Citizenship Sweden